


Article	Finishing number	Design number	Issuing date	27.06.2023
Supplier's article	41160 9703	7046	Expire on	
Article name	Plume Gots Print *Net*		Season	
Customer's article			Minimum quantity	
			Price	

CUSTOMER	SUPPLIER
Customer No	Supplier No
Customer	Supplier
Street	Street
Post code	Post code
Town	Town
Country	Country
Telephone	Telephone
Approval Date	

1. CONSTRUCTION CHARACTERISTICS	SUPPLIER'S FEATURES	TEST METHOD
Material composition - according to the law	100% CO	DIN 54200 ff
Pile composition		
Weight g/sqm - g/m	200 g/sqm 300 g/m	DIN EN 1212
Average length of piece	50 m	
Make up	rolled	
Overall width	144 cm	EN 1773
Minimum useful width	140 cm	EN 1773
Expected number of faults	max 12	

2. FINISH CHARACTERISTICS	SUPPLIER'S FEATURES
Type of dyeing	<input checked="" type="checkbox"/> Piece dyed <input type="checkbox"/> Yarn dyed <input type="checkbox"/> Printed
Special type finish	<input type="checkbox"/> Prepared for dyeing <input type="checkbox"/> Prepared for printing <input type="checkbox"/> Garment wash
Coating / kind of coating	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
Class of dyestuff for all colors	<input checked="" type="checkbox"/> Reactive <input type="checkbox"/> Acid <input checked="" type="checkbox"/> Direct <input type="checkbox"/> Pigment <input type="checkbox"/> Sulphur <input type="checkbox"/> Disperse
Cationic dyeing / industrial laundry	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Please contact us
Optical brightened	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Please contact us
Fusibility	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Please contact us
PH value	4-8
Formaldehyde	<= 75 ppm

3. PROCESSING CHARACTERISTICS	SUPPLIER'S FEATURES	TEST METHOD
Unicolored	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
Napped goods	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
HORIZONTAL repetition size of pattern		
VERTICAL repetition size of pattern		
Extention of printed borders	Right (cm) Left (cm)	
Printed borders of constant width	<input type="checkbox"/> Yes <input type="checkbox"/> No	
Bias distortion (skewing)	2,5%	BS 2819

4. MAINTENANCE'S INSTRUCTIONS OF THE FABRIC	CARE SYMBOLS DEFINITION ISO 3758, DIN EN 23758
Washing, Chlorination, Ironing, Dry cleaning	
Tumbling, Wet cleaning, Add recommendations	

5. MECHANICAL AND PHYSICAL PROPERTIES	SUPPLIER'S FEATURES	TEST METHOD
Extention (elastic material)	Warp > Weft >	Herberlein
Permanent extention (elastic material)	Warp > Weft >	Du Pont
Tear strength	Warp > 1 daN Weft > 1 daN	EN ISO 13937 -2
Tensile strength stripes	Warp > 20 daN Weft > 20 daN	EN ISO 13934 -1
Seam shifting resistance (2mm)	Warp > 1,5 daN Weft > 1,5 daN	EN ISO 13936 -1
Seam shifting resistance GB Standard	Warp > Weft >	
Seam shifting resistance GB Standard	Warp > Weft >	
Abrasion fastness (Martindale Apparel 9 KPa)	Round: 20 000/1	DIN EN ISO 12947-2
Fabric propensity to surf. Fuzzing and Pilling - GB Standard	Evaluation: <input type="checkbox"/>	DIN EN ISO 12947-2
Crease tendency / recovery	4	ISO 9867
Water repellent / spray test	2	EN 24920

6. DIMENSIONAL STABILITY	SUPPLIER'S FEATURES		TEST METHOD		
Steaming (pressing machine)	Warp <= 3 %	Weft <= 3 %	DIN 53894-2		
Washing (as indicated by care label)	Warp <= 3 %	Weft <= 4 %	EN 25077 + EN ISO 3759		
Dry cleaning + tumbler (as indicated by care label)	Warp <= 3 %	Weft <= 3 %	EN ISO 3175		
7. COLOR COMMUNICATION	SUPPLIER'S FEATURES				
Color communication system Color measuring system Color matching lamps Customer considers to utilize the following color combination. For these reasons the determination of metamerism is necessary!	visual/spectrophotometric DATACOLOR SF600 PLUS D 65				
8. COLOR FASTNESS	SUPPLIER'S FEATURES		TEST METHOD		
	Change in shade	bleeding			
	Light	Dark	Light	Dark	
Color fastness ratings					
To washing (cf. maintenance's instr. of the fab.)	3-4	3	3-4	3	EN ISO 20105-C01
To dry cleaning (cf. maintenance's instr. of the fab.)	3-4	3	3-4	3	EN ISO 20105-D01
Solvent fastness (contrasting colours)					DIN EN ISO 105-X05
To ironing (cf. maintenance's instr. of the fab.)					DIN EN ISO 105-X11
To light (xenotest)	3-4	4			EN ISO 105-B02
To perspiration, acid	4	3	4	3	EN ISO 105-E04
To perspiration, alkaline	4	3	4	3	EN ISO 105-E04
To wet perspiration and light (combination)					prEN ISO 105-C07
To water	4	3	4	3	DIN EN ISO 105-E01
To sea water					DIN EN ISO 105-E02
Chlorinated water					DIN EN ISO 105-E03
Nitrogen oxide					DIN EN ISO 105-G01
To ozone					DIN EN ISO 105-G03
To dry crocking			3-4	3	EN ISO 105-X12
To wet crocking			2-3	1-2	EN ISO 105-X12
To sublimation					DIN 54056
To water drops					DIN EN ISO 105-E07
9. SUITABILITY FOR INDUSTRIAL LAUNDRY	SUPPLIER'S FEATURES			TEST METHOD	
Suitable for industrial laundry	<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Please contact us			Recommendations can be ordered in German, English and Italian at: DTB Dialog Textil-Bekleidung, Am Werbering 5,85551 Heimstetten	
DTB recommendation "normal wash"	<input type="checkbox"/> Yes <input type="checkbox"/> No				
Washing recommendation is enclosed	<input type="checkbox"/> Yes <input type="checkbox"/> No				
10. SUITABILITY FOR PROCESSING WITH NON WOVEN OR DOWNS	SUPPLIER'S FEATURES			TEST METHOD	
Suitable for processing with non woven or downs	<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Please contact us			DIN 53865	
11. WOOLMARK SPECIFICATIONS	SUPPLIER'S FEATURES				
The compulsory specifications of Woolmark are met	<input type="checkbox"/> Yes <input type="checkbox"/> No				
The recommended specifications of Woolmark are met	<input type="checkbox"/> Yes <input type="checkbox"/> No				
12. TRADE SPECIFIC INFORMATION	SUPPLIER'S FEATURES				
EC-origin quality in accordance with E CC-decree n° 3351/83	<input type="checkbox"/> Yes <input type="checkbox"/> No				
Customs tariff number					
Country of origin					
13. MANUFACTURING INDICATORS	SUPPLIER'S FEATURES				
Manufacturing indicators	<input type="checkbox"/> Yes <input type="checkbox"/> No				
If yes, which?					
16. NOTE	PROVISIONAL P. INFO				
Business NOTE					